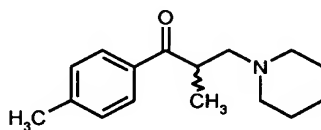


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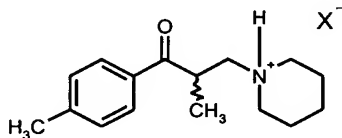
LISTING OF CLAIMS:

1. (Currently amended) ~~Method~~ A method for manufacturing pharmaceutically acceptable acid addition salts of 2,4'-dimethyl-3-piperidinopropiophenone (tolperisone), of formula (A)



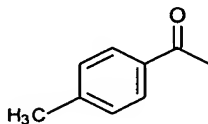
(A)

said acid addition salts having a formula (B)

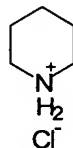


(B)

~~whereby~~ comprising reacting 4-methylpropiophenone of the formula



~~is reacted~~ with piperidine hydrochloride of the formula



and 1,2-dioxolane of the formula



in the presence of a catalytic amount of an acid, ~~as catalyst, characterized by the fact that wherein~~ tolperisone is separated as an acid addition salt in accordance with the general formula (B) after cooling the reaction mixture by addition of ethyl acetate and tert- butylmethylether to cause precipitation.

Claims 2 to 5 (Canceled).

6. (New) A method according to claim 1, wherein the acid is an inorganic acid.
7. (New) A method according to claim 1, wherein the acid is aqueous hydrochloric acid.
8. (New) A method according to claim 1, wherein the reaction is carried out in a solvent.
9. (New) A method according to claim 8, wherein the reaction is accomplished in 1,2-dioxolane as a solvent in a concentration range from 1 to 6 mol/lit.

10. (New) A method according to claim 9, wherein the reaction is accomplished in 1,2-dioxolane as a solvent at a concentration of 3.6 mol/lit.